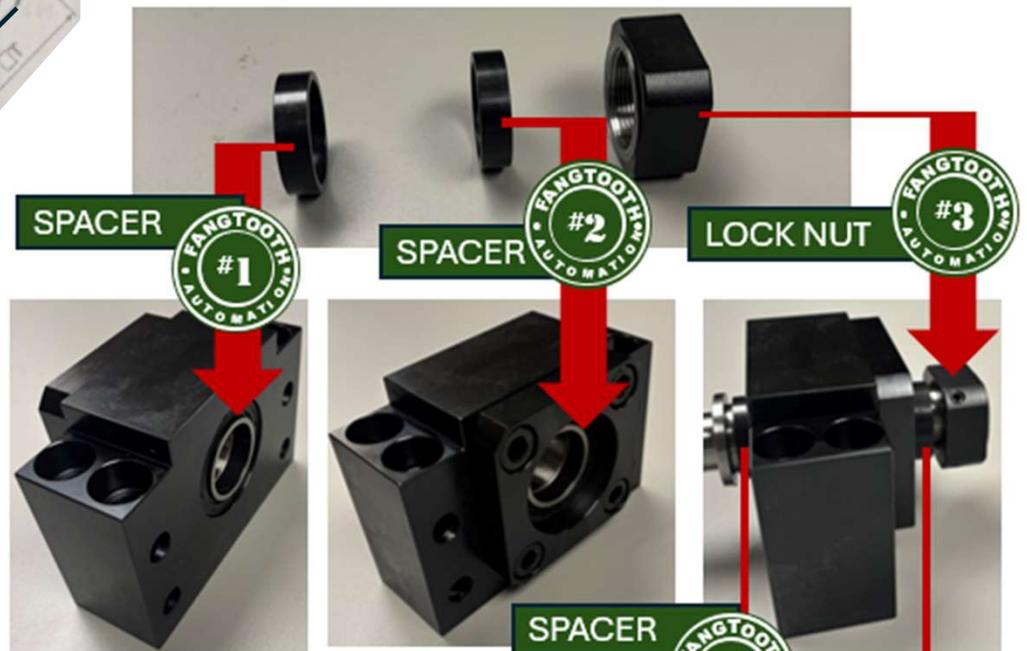
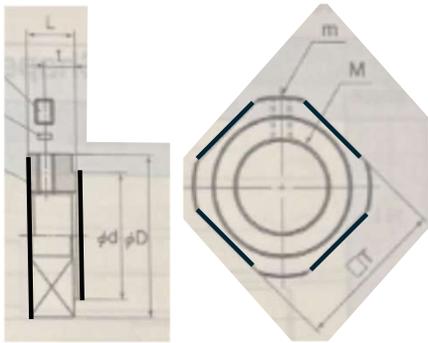




Fixed Ball Screw End Support Installation Instructions

LN10	BK10	M10X1	5 Nm	16 mm Square
LN12	BK12	M12X1	8 Nm	19 mm Square
LN15	BK15	M15X1	10 Nm	22 mm Square
LN17	BK17	M17X1	15 Nm	24 mm Square
LN20	BK20	M20X1	18 Nm	30 mm Square
LN25	BK25	M25X1	25 Nm	35 mm Square
LN30	BK30	M25X1.5	32 Nm	40 mm Square
LN35	BK35	M35X1.5	40 Nm	50 mm Square
LN40	BK40	M40X1.5	55 Nm	50 mm Square

- (a) Hexagon Socket Setscrew
- (b) Set Piece
- (c) Lock Nut



1st, install both Spacers on both sides of the bearing block. 2nd, install the end of the ball screw. 3rd, install the lock nut onto the threaded end of the ballscrew and tighten until finger tight and then tighten one more quarter turn of the lock nut with a wrench – words facing outward. Lastly, tightened down both set screws in the lock nut to lock down the position of the lock nut. Preloaded angular contact bearings will now turn with light resistance, but you should be able to spin shaft by hand with some effort.

